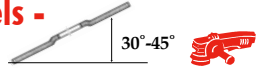


Notching a steel bar prior to welding. 



Type 27 Cutting and Light Grinding Wheels -

For root pass grinding, light grinding and cutting.



Diameter x Thickness x Arbor Hole	Max. RPM	Grain/ Grit/ Grade	Item Number
4" x 1/8" x 5/8"	15,200	A24T	56431
4-1/2" x 1/8" x 7/8"	13,300	A24T	56430
4-1/2" x 1/8" x 5/8"-11		A24T	56429
5" x 1/8" x 7/8"	12,200	A24T	56428
5" x 1/8" x 5/8"-11		A24T	56427
7" x 1/8" x 7/8"	8,500	A24T	56426
7" x 1/8" x 5/8"-11		A24T	56425
9" x 1/8" x 7/8"	6,600	A24T	56424
9" x 1/8" x 5/8"-11		A24T	56423

Type 27 Thin Cutting Wheels -

For fast, burr-free cutting of various metals.



Diameter x Thickness x Arbor Hole	Max. RPM	Grain/ Grit/ Grade	Item Number	Grain/ Grit/ Grade	Item Number
4-1/2" x .045" x 7/8"	13,300	A60V	56393	Z46T	56389
5" x .045" x 7/8"	12,200	A60V	56392	Z46T	56388
7" x .060" x 7/8"	8,500	A36V	56391	Z36T	56387



56430

Type 27 Cutting Wheels -

For a wide range of metal-cutting applications.



Diameter x Thickness x Arbor Hole	Max. RPM	Grain/ Grit/ Grade	Item Number
4" x 3/32" x 5/8"	15,200	A24T	56474
4-1/2" x 3/32" x 7/8"	13,300	A24T	56475
4-1/2" x 3/32" x 5/8"-11		A24T	56385
5" x 3/32" x 7/8"	12,200	A24T	56476
5" x 3/32" x 5/8"-11		A24T	56384
7" x 3/32" x 7/8"	8,500	A24T	56383
7" x 3/32" x 5/8"-11		A24T	56477
9" x 3/32" x 7/8"	6,600	A24T	56382
9" x 3/32" x 5/8"-11		A24T	56381



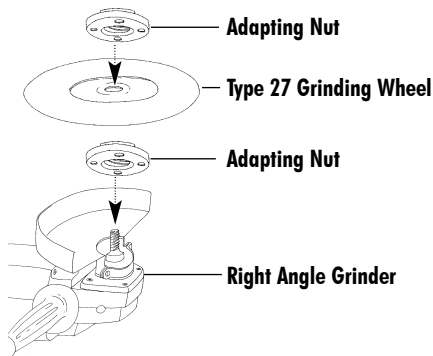
56385



Adapting Nut Assembly



56494



Adapting Nuts -

For mounting wheels with 7/8" arbor holes on right angle grinders.

Thread Size	Item Number
5/8"-11	56494

When mounting, adapters must be nested, see illustration at left.