

Removing weld slag before the next weld pass.



## Weld Cleaning Brushes

Weiler's Roughneck® weld cleaning brushes are ideal for high impact action on severe applications such as weld cleaning on pipelines. They excel in all applications including removal of rust, scale, weld spatter, oxidation and heavy burrs, leaving a slag-free surface without removing base material. Roughneck wire brushes get the job done fast, improving weld quality and reducing weld cleaning costs.

Identifiable by their gold nuts, Roughnecks are available in high-tensile, heat-treated carbon steel or Type 302 stainless steel wire. Their patented construction virtually eliminates knot movement, providing longer brush life and less operator fatigue. The result is the most aggressive weld cleaning on the market with the lowest cost-per-piece-brushed.



## Stringer Bead Twist Wheels - Very Narrow Face

For hard-to-reach areas; primarily used for weld cleaning.



Dia.	Wire Size	Arbor Hole	No. of Knots	Face Width	Trim Length	Thickness at Face Plates	Max. RPM	Description	Ref. Code	Item No.	
										Steel	Stainless
4"	.020	5/8"-11 UNC	32	3/16"	7/8"	7/16"	20,000	Mini-Roughneck	STBA-432	13131 ■	13138 ■
6"	.020	5/8"-11 UNC	56	3/16"	1-1/8"	7/16"	12,500	Roughneck Jr.	STB-6	09400 ■	09500
6-7/8"	.020	5/8"-11 UNC	56	3/16"	1-1/8"	7/16"	9,000	Original Roughneck	STB-756	09000 ■◆	09200 ◆
			72					Roughneck Sr.	STB-772	09100	—



13131

◆ Patented

■ Available in Display Packaging. Add "P" to end of Item No. when placing order.

## Black Gold Polyflex<sup>™</sup> Encapsulated Stringer Bead Twist Wheels -

Black Elastomer\* - Extra Heavy-Duty. Elastomer gradually wears exposing consistent short trim for maximum aggression and long life. For hot pass through cap pass weld cleaning.



Dia.	Wire Size	Arbor Hole	No. of Knots	Face Width	Trim Length	Thickness at Face Plates	Max. RPM	Ref. Code	Item No.
									Steel
4"	.020	5/8"-11 UNC	32	3/16"	7/8"	7/16"	20,000	PSTBA-432	35800
6"	.014	5/8"-11 UNC	-	3/16"	1-7/16"	3/8"	9,000	PSTB-6-BG	35206 ▲
6-7/8"	.020	5/8"-11 UNC	56	3/16"	1-1/8"	7/16"	9,000	PSTB-756-BG	35600 ◆
7"	.014	5/8"-11 UNC	-	3/16"	1-15/16"	3/8"	9,000	PSTB-7-BG	35216 ▲



35800

◆ Patented ▲ Crimped wire

\* See Elastomer Color Code Chart on page 20 for more information.

## Black Gold Polyflex<sup>™</sup> Encapsulated Crimped Wire Cup -

Black Elastomer\* - Extra Heavy-Duty. Elastomer gradually wears exposing consistent short trim for maximum aggression and long life. Ideal for pipe bevel cleaning.



Dia.	Wire Size	Arbor Hole	Trim Length	Max. RPM	Ref. Code	Item No.
						Steel
6"	.020	5/8"-11 UNC	1-1/4"	6,000	PRCR-6-BG	35760



35760

\* See Elastomer Color Code Chart on page 20 for more information.

ROUGHNECK® Weld Cleaning Brushes